ABSTRACT OF THE DISCLOSURE

A working method includes: forming a slideway in a drive portion of an adjustable spanner, forming a substantially inverted U-shaped hole in the drive portion, and forming an oblique hole in a connection of the drive portion and a fixed jaw of the adjustable spanner. The slideway, the inverted U-shaped hole and the oblique hole form a receiving hole. Thus, the method uses the milling technology to simplify the procedure of forming the receiving hole in the adjustable spanner, thereby saving time and cost of fabrication.